



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

SK145-0114-01
Job Sheet 180835



Part No: SK145-0114-01

Job Qty: 10 ea 6

Part Name: Trailing Bar Assembly, Rotor Blade, Folding (661K1891-105A)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/17/18

Job Tracking No:

Due Date: 10/12/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IPP REV:A 17.05.31 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		10/12/18	0.00	0.00	Start Up Small Fab-4		Smb
110	Small Fab	10 pcs		10/12/18	0.00	13.37	Small Fab-8		DAS Smb
120	QC	10 pcs		10/12/18	0.00	0.00	QC5		38
130	Packaging	10 pcs		10/12/18	0.00	0.00	Packaging3-1		9-88
140	QC21-SA	10 Ea		10/12/18	0.00	0.00	QC21		OCT 11 2018

Part Op 110 - 1- INSTALL -02 HOOK TO -20 TUBE AS PER DWG. 2- INSTALL -23 COLLAR 3- INSTALL -21 TAPE (6047T33)
Descriptions: TO -20 TUBE (40" LONG AS PER DWG) 6047T33 BATCH: _____ 4- INSTALL -40 END CAP AS PER
DWG

21 OCT 11 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
84735K117	Cap	10 Ea (1 ea)	90-Start up Operation	5077690
92198A111	Bolt	10 Ea (1 ea)	90-Start up Operation	5078380
MS21042L4	Nut	10 Ea (1 ea)	90-Start up Operation	5074597
MS35338-44	Lock Washer	10 Ea (1 ea)	90-Start up Operation	FM138045
NAS1149F0463P	Washer	10 Ea (1 ea)	90-Start up Operation	5056461
SK145-0114-02	Hook Weldment	10 Ea (1 ea)	90-Start up Operation	5100709
SK145-0114-20	Tube	10 Ea (1 ea)	90-Start up Operation	5109639
SK145-0114-22	Bushing	10 Ea (1 ea)	90-Start up Operation	5079337
SK145-0114-23	Collar	10 Ea (1 ea)	90-Start up Operation	5101709

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	84735K117	10	138	0
	92198A111	10	110	0
	MS21042L4	10	3,835	0
	MS35338-44	10	59	0
	NAS1149F0463P	10	682	0
	SK145-0114-02	10	0	0
	SK145-0114-20	10	7	0
	SK145-0114-22	10	10	0
	SK145-0114-23	10	29	0

Part Specifications

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																													
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval																																																										
Description Work Order Deviation				Disposition				Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																																																									
Root Cause		FAULT CATEGORY																																																															
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Misidentified ☐	Past Due ☐																																																																

Specifications could not be found.

Plex 7/17/18 10:36 AM Dart.lajeunesse.marie

DART
AEROSPACE

Hawkesbury, ON K6A 1K7
CANADA
TEL : 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S117213



Part: CK145-0114-01

Job No: 180835

Serial No/Batch: S117213

Revision:

Inspector:

Exp Date:

Instructions:

Date: 10/11/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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